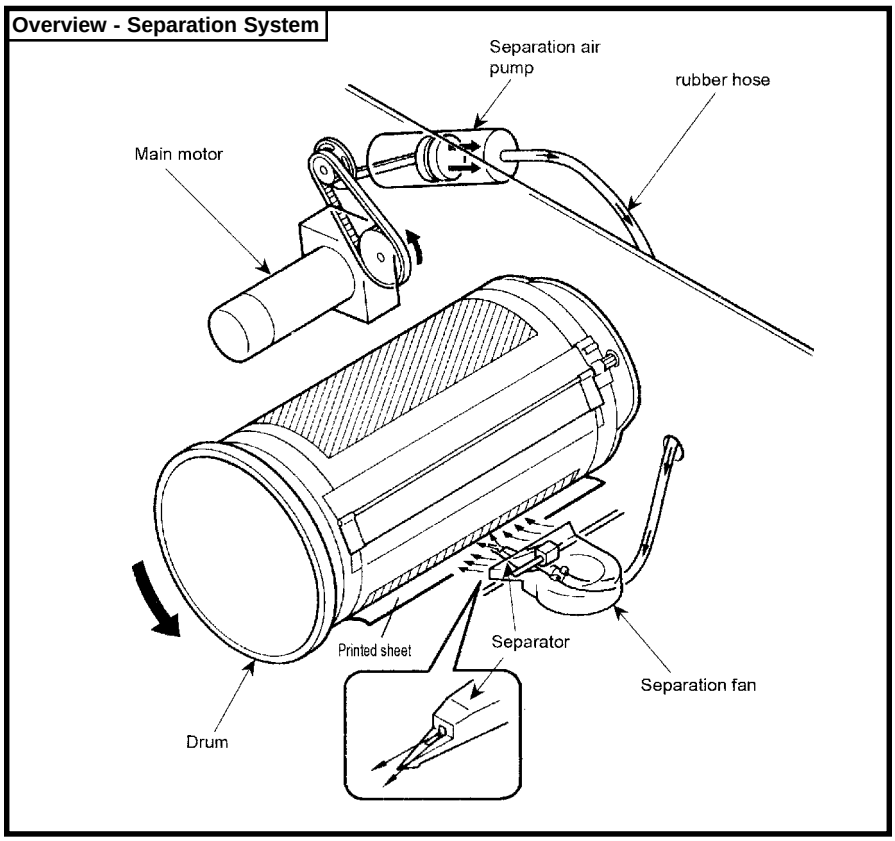
Technical Information Bulletin

SUBJECT: GR Separation Air Hose **Document No.: 20088**

[ ] Factory Modification [ ] Field Modification [ ] Safety Information [X] Technical Information [ ] General Information [ ] Adv. Tech Information	Applies to: All GR's	Modification Schedule: [ ] TBS [ ] Next Call [ ] Next PM [X] As Necessary	Factory Installed_____ Field Installed_____ FittingTime _____

Summary: The GR's Separation Air Hose connects the Separation Air Pump to the Separator Finger. Occasionally, this hose may become crimped causing pressure to be forced back into the Separation Air Pump which, in turn, can cause the Main Motor to back up. Since the Main Motor is responsible for drum rotation, the drum may creep out of the home position at this time. This can result in a variety of problems including inability to remove the drum or an E03 message during master making.



Procedure: Uncrimp hose. Also, try to position it so that it is less likely to crimp again ie. provide slack to areas where the hose has to bend around a corner.

Note: In order to address this problem, the installation procedure for the air hose was changed in production as of July 1998.